Welcome to Republic Services

Sustainability In Action

A Leader in Environmental Services and we are Dedicated to Creating a Cleaner, Safer, Healthier World for All



Statewide Recycling Statistics

MN 2030 Goal: 75%

- MN Traditional Recycling Rate 28.9% (2021)
- MN Organic Recycling Rate 16.6% (2021)
- MN Combined 45.5% / US Combined 33%





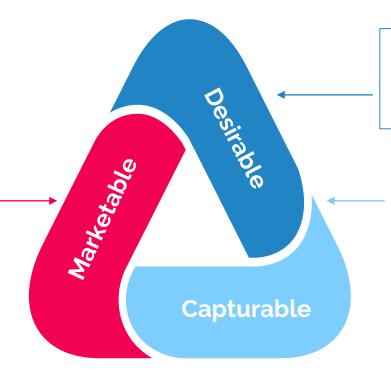
How does recycling work in Plymouth?

- Republic is contracted to provide recycling collection to 25,800 residential dwellings
- Every-other week collection of recycling
- Weekly collection of organics for 3,700 homes (14+%) that have elected to participate.
- ▷ 5359 tons of recycling in 2023

Keys To A Successful Program

End Market Customers

Having Numerous Sustainable End Markets For Said Commodity that Have a Financial Value.



Residents/Businesses

Sourcing Clean and Dry Acceptable Recyclables which meet our End Markets Quality Specs.

Recycling Facility

Materials that Generate Large Amounts of Volume that Can Be Identified, Captured and Sorted by the Technology in our Facility.







Please do not bag your recyclables! Place each item in the cart individually!

Please make sure vour

Boxes (Flattened)

pasta and tissue boxes.

toiletry boxes.

Cardboard, cereal, cracker,

shoe, toothpaste and other

recycling cart.

recyclables are empty, clean and dry before placing in your

We Recycle!



Plastic Bottles &Jugs Water, soda and juice bottles, shampoo bottles and detergent jugs. (Caps On)



Cartons

Milk Cartons, juice cartons, juice boxes, soup, broth and wine cartons (Caps On)





Plastic Cups & Containers Yogurt cups, pudding and fruit cups, clear disposable cups (no straws), margarine/ whipped cream tubs, cottage cheese and similar containers. (Lids On)



Paper Mail, office and school papers, magazines, catalogs newspapers, inserts, and phone books. *No Shredded Paper*



Metal Food cans and beverage cans (Labels Ok)



Glass Brown, green and clear bottles, jars (No Lids)

⊗ Not acceptable at curbside since they......

Damage or Entangle Equipment

Are Not Recyclable

- Stretch Film
- Plastic bags
- Ropes, hoses, chains, X-Mas Lights
- Scrap metal
- Bulk items
- Shredded paper

Harm Workers

- Batteries
- Medical Sharps
- Propane tanks (all sizes)
- Hazardous products

- Foil pouches, bags, wrappers
- Dishes, vases, mirrors
- Plastic straws and utensils
- Glitter or wrapping paper
- Polystyrene foam
- Electronics
- Diapers
- •Plastic Toys
- •Yard Waste
- Food Waste
- Wood / Pallets



Sustainability in Action

Twin Cities Customer Service: 763-972-3335 RepublicServices.com

2.Capturable How the Material is Captured



How is material captured in Plymouth?

MRF Tour Video

https://www.youtube.com/watch?v=6Bwlii0m39M

3. Desirable VS. Undesirable







- Putting non-recyclable items in the recycling bin with hope they will be recycled
 O Does more harm than good
- Anything smaller than a credit card do NOT bother throwing in the bin
- ▷ Keep caps on bottles

WHEN IN DOUBT THROW IT OUT





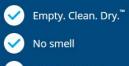


Food waste



Liquid in bottles

Coffee cups





No plastic bags

No bagged recyclables \checkmark



Plymouth Recycling Sort Results

	Date:	
	4/25/2024	
	Net	% of
	Weight	Load
HDPE Natural	5.00	2%
HDPE		
Pigmented	4.00	1%
PET	14.00	596
3-7 Plastics	4.00	1%
Glass	18.00	7%
Residual		
Garbage	24.00	9%
Tin	3.00	1%
Aluminum	8.00	3%
Mixed Paper	72.00	27%
OCC	118.00	44%
		0%
		096
TOTALS	270.00	100%





4. Marketable Where Does it Go?



Products Made From Recyclables

Commodity	Recycled Into
#1 PET	Pop Bottles, Textiles, padding, insulation and bags
#2 HDPE	Bottles for non-food items like Shampoo, laundry detergent, motor oil. Plastic lumber and furniture, piping, recycling bins, fencing,floor tiles, buckets, crates, flowerpots, garden edging, film and sheeting
#5 PP	Brooms, brushes, bins, pallets, auto battery cases and flowerpots
Cardboard (OCC)	Linerboard for Cardboard Boxes
Mixed Paper	Cereal and Pop/Beer Boxes
Aluminum	Aluminum Cans, Aluminum Sheeting for Planes and Automobiles
Tin Cans	Steel Beams
Glass	Containers, Fiberglass, Highway Beads, Glass Abrasives





Local Commodity End Markets	Local Market	Recycled Into
#2 HDPE	Bedford Worthington, MN Avon Paynesville, MN	Plastic Lumber, Freshwater and Saltwater Pilings, Boardwalk in New Jersey Garage and Patio Floor Tiles and Lawn Edging which is sold through Menards
Cardboard	LDI Becker, MN	Brown (Kraft) paper
Cardboard and Mixed Paper	West Rock St. Paul, MN	Liner Board
Glass	Strategic St. Paul, MN	Glass Bottles and Food Containers
Steel Cans	AMG St. Paul, MN	Turned into steel much of which was used on the new 35W bridge after the collapse



What's the next innovation?

Polymer Center Video
<u>https://www.youtube.com/watch?v=qPlgCrK8</u>
<u>gZs</u>

Thank you! Any questions?

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